

EXCELLENT TOP BROWN

EXBR / UKraft

Code no. 24124

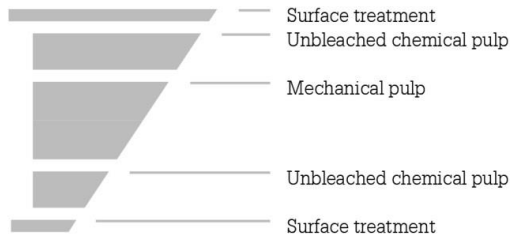


Mill

Količevo Karton d.o.o. Proizvodnja kartona d.o.o., Slovenia

Last update of values 22.11.2017

1 Board structure



Fibre material	% of total board	+/- in % of total
Virgin fibre	95	5
Surface treatment	5	5
Total	100	

2 Technical specifications

Grammage	Caliper	Stiffness				
		L&W 5° md	L&W 5° cd	L&W	Taber 15° md	Taber 15° cd
g/m ²	µm	mNm	mNm	$\sqrt{(md \times cd)}$	mNm	mNm
195	350	15.5	5.5	9.2	8.1	2.7
205	380	20.7	7.4	12.4	10.5	3.7
220	410	26.5	9.4	15.8	13.3	4.7
235	450	33.5	11.7	19.8	17.6	5.9
250	480	41.0	14.3	24.2	20.7	7.2
270	525	50.8	17.3	29.6	25.6	8.6
290	575	61.1	20.7	35.6	30.8	10.4

Property	Value	Tolerances	Test standard
Cobb 60 sec. top (g/m ²)	< 30		DIN EN ISO 535
Cobb 60 sec. reverse (g/m ²)	< 30		DIN EN ISO 535
Grammage (g/m ²)		+/- 2%	EN ISO 536
Caliper (µm)		+/- 5%, > 350 g/m ² +/- 3%	EN 20534
Stiffness (mNm)		- 15% ¹	DIN 53121
Testing climate	23°C	+/- 1°C	EN ISO 186
	50%	+/- 2% rh	

4 Mill certificates

Forest management	FSC® : TUVDC-COC-100867-F, TUVDC-CW-100867-F / PEFC™: DC-COC-000867
Hygiene management	HACCP
Quality management	ISO 9001

¹Permissible: -15% of the target stiffness. This applies to 100% of all measured single values. The single value is a calculated average of five measurements per sheet. The stiffness has to be measured at both sides. The resulting average value is then the stiffness of the single sample. L&W figures are binding, Taber figures are indicative.

All figures mentioned above may be subject to technical changes.